



Dart Aerospace Ltd.  
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K6A 1K7  
Canada

Tel (613) 632-5200

**D3022-1**

**Job Sheet 175756**



**Part No:** D3022-1

**Job Qty:** 2 ea

**Part Name:** Seat Pan



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/10/18

**Job Tracking No:**

**Created By:** Michelle Gagnon-Donovan

**Due Date:** 4/24/18

**Type:** Stock

**Description:**

**Note:** DWG REV B IPP C 02.01.23 Revised NG IPP Rev:D 08-04-16 now water jet DD verified by:EC IPP Rev:E 08-12-18 as per ECN08-582 DD verified by:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off        |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                 |
| 90    | Start up Operation | 2 Ea  | 4/23/18    | 4/23/18  | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/04/24     |
| 100   | Waterjet           | 2 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.57    | Waterjet1             |           | SC 18/04/24     |
| 110   | QC                 | 2 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC2 Waterjet-1        |           | SC 18/04/24     |
| 120   | QC                 | 2 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC8-1                 |           | 2P              |
| 130   | Brake NC           | 2 pcs | 4/24/18    | 4/24/18  | 0.00      | 0.33    | Brake NC 2            |           | DAS SB          |
| 140   | QC                 | 2 pcs | 4/24/18    | 4/24/18  | 0.00      | 0.00    | QC5                   |           | 38              |
| 200   | Packaging          | 2 pcs | 4/24/18    | 4/24/18  | 0.00      | 0.00    | Packaging3            |           | 9-82            |
| 210   | QC21-SA            | 2 Ea  | 4/24/18    | 4/24/18  | 0.00      | 0.00    | QC21                  |           | DAS MAY 11 2018 |

Part Op 100 - 1-Cut as per Dwg D3022

Descriptions: 200 - LOCATION: WA001

210 - \*\*\* HOLES WILL BE OPEN AND TRANSFER DRILLED AT ASSEMBLY\*\*\*

5018261 U

5056918 B

### Job BOM

| Part / Item  | Component Name     | Quantity             | Operation             | Container |
|--------------|--------------------|----------------------|-----------------------|-----------|
| M2024T3S.032 | 2024-T3 .032 Sheet | 6.5540 sf (3.277 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M2024T3S.032   | 7        | 98        | 0         |



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Container No: S064798



Part: D3022-1

Job No: 175756

Serial No/Batch: S064798

Revision:

Inspector:

Date: 04/24/18

| Part Specifications |             |                          |                  |        |                  |
|---------------------|-------------|--------------------------|------------------|--------|------------------|
| Spec No             | Description | Target/Tolerance         | Limits           | Type   | Special Comments |
| 1                   | Seat Pan    | 14.750Inches $\pm$ 0.030 | 14.780<br>14.720 | 14.75  |                  |
| 2                   | Seat Pan    | 12.280Inches $\pm$ 0.030 | 12.310<br>12.250 | 12.28  |                  |
| 3                   | Seat Pan    | 2.720Inches $\pm$ 0.030  | 2.750<br>2.690   | 2.720  |                  |
| 4                   | Seat Pan    | 14.620Inches $\pm$ 0.030 | 14.650<br>14.590 | 14.620 |                  |
| 5                   | Seat Pan    | 12.150Inches $\pm$ 0.030 | 12.180<br>12.120 | 12.150 |                  |

Plex 4/10/18 2:09 PM Dart.Gagnon.Michelle